



**Notes:**

1. 3" Tri-Clamp Sanitary Clamp Style Ends
2. Attaches to Standard 3" Clamp Style [Tri-Clamp or Equal] Heavy Wall Tank Welding Ferrules.
3. Maximum Standard Pressure Rating: 150PSIG
4. Maximum Standard Temperature Rating: 500°F
5. Standard Lens Ring Housing: T316 Stainless Steel
6. Standard Lens Material: Tempered Borosilicate [Non-Glass Materials available upon request]
7. Tank Welding Ferrule, Clamp and Seal Gaskets Supplied by Others or Separately.

UNLESS OTHERWISE NOTED:  
 DIMENSIONS ARE IN INCHES  
 DIMENSIONS SYMMETRICAL ABOUT  
 CENTERLINES.  
 BREAK CORNERS.  
 REMOVE BURRS.  
 CAST FILLET RADII: 1/8"R  
 CAST CORNER RADII: 1/16"R

UNLESS OTHERWISE NOTED  
 MACHINING TOLERANCES:  
 FRACTIONS ± 1/64"  
 DECIMALS ± 0.010"  
 ANGLES ± 1/2°  
 FINISH, Ra 125 μ IN  
 Ⓞ, ⊥, //, ▱, ○ WITHIN 1/64 FIM

**PAPAILIAS**  
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**P/N: 3"SVTC/316L/TBS**  
 3"Ø SANITARY CLAMP-STYLE SIGHT GLASS

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DRAWN:	GCP	12/08/06	SIZE	CODE IDENT. NO.	DRAWING NO.	REV
CHKED:	RPS	12/08/06	A	1Z740	01J080D2	0
APPRED:	RPS	12/08/06	SCALE: 1:1	WGT: 8 LBS (4 KGS)	SHEET 1 OF 1	